

Job Set #41



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3204-13
Job Sheet 174392



Part No: D3204-13

Job Qty: 8 ea

Part Name: Gusset



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 4/7/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A1 IPP: C 05.08.11 Added Step 25 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		4/7/18	0.00	0.00	Start Up Waterjet		SC 18/03/28
100	Waterjet	8 pcs		4/7/18	0.00	0.30	Waterjet1		SC 18/03/28
120	QC	8 pcs		4/7/18	0.00	0.00	QC8		38
130	Packaging	8 pcs		4/7/18	0.00	0.00	Packaging3		SC 2018-04-02
140	QC21-SA	8 Ea		4/7/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3204
Descriptions: 130 - LOCATION : WA002

DAS APR 03 2018
21
9-26

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.0456 sf (.0057 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	0	158	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gusset	1.000inches ± 0.030	1.030 0.970	0,988	
2	Gusset	0.750inches ± 0.030	0.780 0.720	0,728	
3	Gusset	0.125inches ± 0.010	0.135 0.115	0,123	

Plex 3/14/18 4:03 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S056283



Part: D3204-13

Job No: 174392

Serial No/Batch: S056283

Revision:

Inspector:

Date: 03/28/16